

***Work Order ID 133487**

Wednesday, June 17, 2015 8:07:18 AM

133487

Page 1

Item ID: D206-559-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206L Series/407 Bearpaws

Start Date: 5/31/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 6/8/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: MLJ Date: JUN 17 2015

Tooling:

Date:

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	rev L								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-559-013 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

MLJ 1506-17

5x. DAS 26 9-89

JUN 23 2015

JUN 17 2015

DAS 27 9-89

SX

DAS 26 9-89

DAS 26 9-89

5x

JUN 23 2015

Work Order ID 133487**133487***

Page 2

Item ID: D206-559-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206L Series/407 Bearpaws

Start Date: 5/31/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 6/8/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180		0.00							
180	Packaging								DAS 02 9-89
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013								JUN 23 2015
	LOCATION: FG013								
190									
190	QC21- Final Inspection - Work Order Release	0.00							JUN 24 2015
QC	Memo	0.00							MLJ
Quality Control									

u 15-06-24

Picklist Print

Wednesday, June 17, 2015 8:07:21 AM

Page 1

Work Order ID: 133487

133487

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series/407 Bearpaws

Start Date: 5/31/2015

Required Date: 6/8/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:J04.02.17Blank size changedKJ/JLM
IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified
By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-17A		Purchased	No			160	Each	152.0000	12	60			
---------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

AN4-17A

Bolt

DAS
26
9-89

Location

Loc Qty

Loc Code

ST325A

128

M131800

100

M132317

28

ST343

24

M126105

24

AN4-20A

Purchased

No

160

Each

202.0000

12

60

AN4-20A

Bolt

DAS
26
9-89

Location

Loc Qty

Loc Code

GA

51

116419

51

ST325A

81

m131803

1

m132342

80

ST343

70

128429

32

131677

13

m132189

25

JUN 17 2015

Picklist Print

Wednesday, June 17, 2015 8:07:21 AM

Page 2

Work Order ID: 133487

Parent Item: D206-559-013

Parent Item Name: 206L Series/407 Bearpaws

133487

D206-559-013

Start Date: 5/31/2015

Required Date: 6/8/2015

Start Qty: 5.00

Required Qty: 5.00

D2182B

Manufactured No

160 f

530.7680

(2.5) 13

D2182B

Rubber Cushion - Black (\$Per Foot)

**

DAS
27
9.89



Location

Loc Qty

Loc Code

ST411

180.768

108914

4.5

115189

21.5

128976

154.768

st640

350

130427

350

160 Each

403.0000

(12) 60

**

DAS
27
9.89



Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

256

102156

2

106191

46

108466

12

127579

148

128474

36

129934

12

ST012a

135

131031

135

160 Each

4.0000

(2) 10

**

DAS
27
9.89



Location

Loc Qty

Loc Code

ST

4

132682

4

B133167

JUN 17 2015

6x5" per kit

DAS
26
9.89

*

D2274

Manufactured No

D2274

Radius Block

DAS
26
9.89

D2432

Manufactured No

D2432

Bearpaw 19" X 24"

DAS
26
9.89

Wednesday, June 17, 2015 8:07:22 AM

Shop Packet Print

Page 2

Picklist Print

Wednesday, June 17, 2015 8:07:22 AM

Page 3

Work Order ID: 133487

133487

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series/407 Bearpaws

Start Date: 5/31/2015

Required Date: 6/8/2015

Start Qty: 5.00

Required Qty: 5.00

D2438

Manufactured No

160

Each

110.0000

[6] 30

D2438

Clamp

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST542

110

105681

14

108855

4

128921

32

131052

50

98430

10

DAS
26
9-89

D2529

Manufactured No

160

Each

414.0000

[12] 60

D2529

Washer

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST007

392

131945

392

ST008

22

128950

22

DAS
26
9-89

D2732

Manufactured No

160

f

487.2895

[2.5] 13

D2732

Rubber Cushion (\$per foot)

**

DAS
27
JUN 4 2015

Location

Loc Qty

Loc Code

ST412

326.2894736

117118

326.289474

ST639

161

117118

161

6 X 5.00"
per kit

DAS
26
9-89

B78147

5.5 6
7.5 18x

Picklist Print

Wednesday, June 17, 2015 8:07:22 AM

Page 4

Work Order ID: 133487

133487

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series/407 Bearpaws

Start Date: 5/31/2015

Required Date: 6/8/2015

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

160

Each

4,836.000

12 60

MS21042L4

Locknut

DAS

27

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

FP001

26

m124231

26

GA

160

m127813

160

ST260a

4062

m130799

56

m131803

6

m132262

1000

m132382

3000

ST305

588

m128300

8

m130388

7

m130922

97

m131618

24

m132123

452

60

DAS

27

9-89

DAS

27

9-89

NAS1149D0463J

Purchased

No

160

Each

4,427.000

(24) 120

NAS1149D0463J

WASHER

JUN 17 2015

Location

Loc Qty

Loc Code

GA

53

M129390

53

ST260a

1093

M132317

1093

ST269

3281

M129682

86

M130799

371

M132035

2824

120

Wednesday, June 17, 2015 8:07:22 AM

Shop Packet Print

Page 4

Ref.

DAS
26
9-89

JUN 23 2015

DART AEROSPACE LTD.

D206-559
Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	12						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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